

# **Compressed Air Filtration**

# DFX

Depth filter / coalescence filter / particle filter for special applications



#### **MAIN FEATURES & BENEFITS:**

- Coalescence / particle filter for the retention of oil and water aerosols as well as particles from compressed air and non-corrosive gases of fluid group 2 (non-dangerous gases) and selected non-corrosive gases of fluid group 1 (dangerous gases) acc. to Pressure Equipment Directive 97/23/EC.
- Innovative filtration technology; wrapped depth filter medium with high dirt-holding capacity; achievement of high retention rates with low differential pressure
- Validated performance data acc. to ISO 12500; reliable achievement of compressed air quality acc. to ISO 8573-1
- Flow-optimised design, minimum pressure loss for economic compressed air purification (saving of energy costs)



Depth filter VX

#### **INDUSTRIES**



Chemical and pharmaceutical industry



Gas industry



Surface finishing



Machine building industry and plant engineering / construction



Energy and power generation

**Donaldson Filtration Deutschland GmbH** 

Büssingstr. 1 D-42781 Haan

Tel.: +49 (0) 2129 569 0 Fax: +49 (0) 2129 569 100 E-Mail: CAP-de@donaldson.com Web: www.donaldson.com





#### PRODUCT DESCRIPTION

The filter elements type VX are designed for the processing of compressed air or gases in industrial applications.

Validated performance data acc. to ISO 12500-1 (oil aerosol retention) and ISO 12500-3 (particulate retention) for reliable achievement of compressed air quality suitable to achieve ISO 8573-1 quality classes.

By a flow-optimised design of the filter element as well as by the assigned filter media and the advanced production technology, the differential pressure is minimized and a continuously high separation effiency is ensured.

The filter elements type VX possess the threedimensional micro fibre fleece made of polyester, which works oil and water-rejecting.

By utilising various filtration mechanisms such as retention by direct impact, sieve effect and diffusion effect, liquid aerosols and solid particles are being retained in the filter.



Cross section of the depth filter

# The VX filter element is designed and developed for the following applications:

#### Special applications:

High temperatures, low temperatures Heavy duty / Outdoor

#### Technical gases:

Gas manufacturing, gas processing gas storage, gas transportation Laboratory

## • Special gases:

Selected, non-corrosive gases of fluid group 1 + 2 Natural gas / Biogas



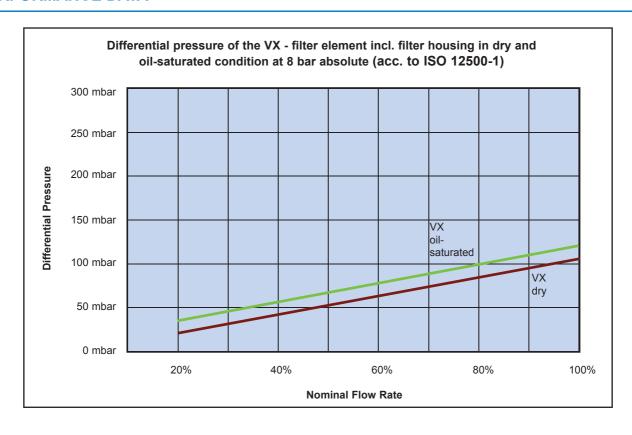
## **PRODUCT SPECIFICATIONS**

Features	Benefits
Validated performance data acc. to ISO 12500-1 and ISO 12500-3	Reliable reaching of the compressed air quality according to ISO 8573-1
Intelligent overall concept	Flow range, filtration grades, efficiencies and available options perfectly meet requirements of purification of compressed air and technical gases
Flow-optimised Design	Minimum pressure losses, thereby savings of energy costs
Coalescence sleeve fixed by outside support liner	Flow area between element and housing guaranteed at any time; optimised drainage function by constant stabile structure of the coalescence sleeve
Support liner made of stainless steel meshed grid	Protection of the filter media against pressure shocks. Low pressure loss by a large free cross-sectional area
Used materials resistant up to 120°C	Applications with high gas temperature possible (on request)

Materials							
Filter media	Micro fibre polyester fleece						
Coalescence sleeve	Polyester fleece						
Inner and outer support liner	Stainless steel 1.4301 / 304						
End caps	Aluminium						
O-rings	Viton: silicone free and free of compound (Standard)						
Bonding	Polyurethane						
Validation							
Validation of high-effiency filters acc. to ISO 12500-1 and ISO 12500-3							



### **PERFORMANCE DATA**



Operating pressure bar g	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
Conversion factor fp	0,25	0,38	0,50	0,63	0,75	0,88	1,00	1,13	1,25	1,38	1,50	1,63	1,75	1,88	2,00	2,13

Element Type	Nominal Flow Rate at 7 bar g m³/h*	Sizing example for pressure which deviates from nominal pressure
0035	35	V <sub>nom</sub> = 350 m³/h, operating pressure = 9 bar (ü)
0070	70	V - V <sub>nom</sub>
0120	120	$V_{korr} = \frac{1000}{fp}$
0210	210	350 m³/h
0320	320	$V_{korr} = \frac{330 \text{ m/m}}{1.25} = 280 \text{ m}^3/\text{h}$
0450	450	Calculated size: Type 0320
0600	600	

<sup>\*</sup> m³ related to 1 bar abs. and 20°C for air. Flow rates for other gases on request



#### **CERTIFICATE**

## Certificate of compliance with the order

according to DIN EN 10204 2.2

Confirmation of Design and Performance Data with Test Report. Results of the type test (validation) are listed below.

Filter type	VX		F	ilter size	0035 - 0600							
Retention of oil aerosols acc. to ISO 12500-1												
Oil retention rate at 8 bar absolute and 10 mg/m³ inlet concentration									96%			
Desidual ail concentration at inlet concentration of 10 mg/m <sup>3</sup>							< 0,40 mg/m <sup>3</sup>					
Residual oil concentration at inlet concentration of 3 mg/m <sup>3</sup>						/m³	< 0,20 mg/m <sup>3</sup>					
Retention of particles acc. to ISO 12500-3												
Particle diameter	lower	0,19	0,24	0,36	0,52	0,81	1,16	1,78	2,74	3,92		
	upper	0,24	0,36	0,52	0,81	1,16	1,78	2,74	3,92	6,00		
Particle retention rate at 8 bar absolute [%] 17,1 22,3				31,7	50,9	83,1	98,5	100	100	100		

3072

**Wolfgang Bongartz** 

Product Line Manager Industrial Filtration Technology Donaldson Filtration Deutschland GmbH